

Influence of Texture Coefficient on Surface Morphology and Sensing Properties of W-Doped Nanocrystalline Tin Oxide Thin Films

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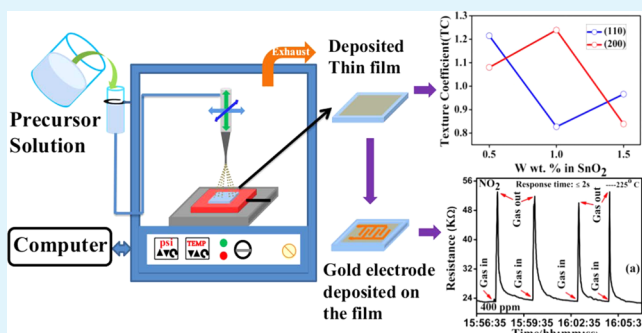
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Supporting Information

ABSTRACT: For the first time, a new facile approach based on simple and inexpensive chemical spray pyrolysis (CSP) technique is used to deposit Tungsten (W) doped nanocrystalline SnO₂ thin films. The textural, optical, structural and sensing properties are investigated by GAXRD, UV spectroscopy, FESEM, AFM, and home-built sensing setup. The gas sensing results indicate that, as compared to pure SnO₂, 1 wt % W-doping improves sensitivity along with better response (<2 s) and recovery time (<25 s) toward NO₂ gas at operating temperatures of ~225 °C. The optimal composition of 1 wt % W-doped films exhibit lowest crystallite size of the order of ~8–10 nm with reduced energy band gap and large roughness values of 3.82 eV and 3.01 nm, respectively. Reduction in texture coefficient along highly dense (110) planes with concomitant increase along loosely packed (200) planes is found to have prominent effect on gas sensing properties of W-doped films.

KEYWORDS: tin oxide, thin films, texture coefficient, chemical spray pyrolysis, gas sensors



1. INTRODUCTION

In the past decade, researchers have made rapid and significant advances in the field of chemical gas sensors. Among the solid state gas sensors, metal oxide based resistive sensors are most widely studied and used for various applications ranging from domestic front to space program.¹ SnO₂ a wide band gap (3.6 eV) n-type semiconductor and its variety of nanostructured forms^{2–8} are used extensively for gas sensing applications because of their good chemical stability and highly reproducible ppm to ppb level sensitivity.⁹ Moreover, selectivity in pure SnO₂ for large number of pollutants and chemically hazardous gases can be tuned/improved by doping of transition metals and rare earths elements.¹⁰ Recent experimental¹¹ and computational studies¹² are focused on crystallinity, morphology and specific surfaces (Miller planes) as sensitivity is known to have strong influence on different facets of crystals because geometrical, electronic and chemical properties are highly anisotropic. Hence, functionality of sensor materials depends not only on spatial dimensions and composition but also on crystal surfaces that are exposed to gas analytes. Thus, to reveal the mechanisms of gas sensing in nanosensors,¹³ three important steps are emphasized, namely, (a) to perform gas sensing measurements, (b) computation modeling, and (c) in situ spectroscopic studies (under operating conditions), on specific surfaces. However, all these measurements require sophisticated equipments and high-end characterization techniques, as well and in real conditions large deviations from in situ measurements are expected. Because, to gain fundamental understanding of gas adsorption stringent require-

ments such as creation of only one type of surface (set of equivalent Miller planes), same morphology at different length scales over large surface area with better sensitivity are to be fulfilled. SnO₂ thin films deposited by simple chemical spray pyrolysis (CSP) technique are known to exhibit variety of crystalline shapes and sizes, which are strongly depend on deposition temperatures and film thicknesses. These facts are also verified by computer image simulations.¹⁴ Thus, the effect of texture can be investigated in CSP assembled thin films. There are a few other advantages of CSP regarding doping of samples. Doping of different atomic elements is often possible whose salt can be dissolved in the spray solution with SnO₂ and most importantly, this method is suitable for large area deposition. For example, thin film sensors of as large as 15 cm × 15 cm areas can be deposited in laboratory scale spray pyrolysis set up (HOLMARC Spray Pyrolysis Equipment Model No. HO-TH-04).

The recent efforts to check environmental pollution and thereof increased awareness to monitor the potentially hazardous gases have stimulated considerable research and development in the field of gas sensors. NO₂ being widely produced by power plants, motor vehicles, residential, commercial, and industrial burning fuels is also hazardous in nature, and causes eye, nose and throat irritations.¹⁵ The exposure of NO₂ triggers a variety of health problem including

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Table 1. Synthesis Techniques and Gas Sensing Response, Recovery, and Response Time Values of Sensors Used for NO₂ Detection from Literature

materials used	catalyst used	deposition technique	sensor response	response time (s)	recovery time (s)	ref
SnO ₂ thin film	none	RF sputtering	2.9× 10 ⁴ (50 ppm)	96	>1800	19
SnO ₂ thin film	WO ₃ disc	RF sputtering	5.4× 10 ⁴ (10 ppm)	67	1025	20
SnO ₂ thin film	MoO ₃	sol-gel spin coating	3.6 (500 ppm)	2	180–240	23
SnO ₂ thin film	WO ₃	sol-gel spin coating	33359 (500 ppm)	<2	90	24
WO ₃ nanotubes	none	thermal evaporation method	677 (50 ppm)	30	75	25
WO ₃ nanorods			326 (50 ppm)	75	100	
WO ₃	none	sol-gel dip coating	3.37 (2 ppm)	120	>1200	26

diaphoresis (sweating), worsening cough, choking, asthma, reduced lung capacity, and increase the risk of respiratory symptoms.^{16,17} Because of these detrimental effects of NO₂ emission on health and environment; reproducible, selective, and parts per million/parts per billion level detection is an innovative and intensive research topic. Surface sensitization of porous SnO₂ films was reported¹⁸ by using nanoclusters like ZnO and WO₃; in that sensitivity for NO₂ is remarkably improved by incorporation of WO₃ nanoclusters.^{19,20} Although, WO₃-SnO₂ heterostructures are studied extensively for NO₂ detection, relatively less literature is available for W-doped SnO₂.²¹ Although many recent reports are published on the crystal plane dependent structural modifications and its effect on transport properties,^{10,22} the majority of work is carried on thin films synthesized either by sputter coating or PLD. In that, a very few reports are available that correlates textural, optical, microstructural and gas sensing properties of metal oxides including SnO₂. To the best of our knowledge, no report is available on chemical spray pyrolysis (CSP) based synthesis of W-doped SnO₂ nanostructured films. Table 1 displays sensitivity, operating temperatures, response, and recovery times of some NO₂ sensors, wherein, WO₃-SnO₂ composite sensor is found to have superior sensitivity as compared to SnO₂ and other sensors.^{19,20,22–26} Although, response times of WO₃-SnO₂ are good and recovery time of these sensors are in the range of 75–1800 s.

In this context, we report textural properties, estimated by grazing angle XRD measurements, of W-doped SnO₂ thin films deposited by a simple and inexpensive CSP method. Surface morphology, microstructure, and band gap energy (E_g) of the films are examined by atomic force microscopy (AFM), field emission electron microscopy (FESEM) and UV spectroscopy, respectively. The calculated texture coefficient, roughness of the films, crystallite size and band gap energies are correlated to NO₂ sensitivity. The W-doped sensors exhibits good response time and extremely fast recovery time as compared to literature as shown in Table 1. The present work reveals that changes in atomic density of (110) and (200) Miller planes of W-doped SnO₂ thin film sensor have strong influence on sensitivity and selectivity for NO₂ which is also reflected in surface morphology, roughness, band gap and crystallite size. Thus, one can study the effect of texture coefficient on gas adsorption properties in CSP assembled thin films, although it is small but important step in understanding the fundamentals of gas adsorption on specific crystal facets as mentioned in the recent literature.^{13,27}

2. EXPERIMENTAL SECTION

2.1. Synthesis. Thin films of pure and W-doped SnO₂ with various concentrations were deposited using CSP technique on glass substrates. In this experiment SnCl₄·5H₂O was dissolved in an

appropriate amount of propanol. The WCl₆ with different mass ratio of W/Sn was added to the solution. Thereafter thorough mixing was done using an ultrasonicator bath for 45 min. Amorphous glass microslides substrates were cleaned thoroughly.²⁸ These films were deposited on substrate at the temperature of 450 °C. The substrates were kept on a heater and temperature was measured at the surface of substrate by using thermocouple. To deposit the film with the reproducible properties, a very small variation in the deposition temperature (± 3 °C) was maintained at the substrate. The chemical solution to be sprayed was introduced by a dispenser through a tube at the liquid inlet of the atomizer. Compressed air was let into the gas inlet after passing through dust filter. A separate gas regulator was used to maintain pressure of the gas. The solution flow rate and gas flow rate were maintained at 3 mL/min and 50 psi, respectively. The distance between the substrate and nozzle was maintained constant (20 cm) throughout deposition time (2 min). The drop in the substrate temperature during the deposition was found to be ~ 30 °C, for all the deposited films. The sintering of these deposited films was carried out at temperature of 500 °C for 6h using a muffle furnace and was cooled down at the rate of 100 °C per hour.

2.2. Characterization. The crystallographic study was carried out using Bruker AXS, Germany (Model D8 Advanced) diffractometer in the scanning range of 20–80° (2θ) using Cu-K α radiations with wavelength 1.54 Å. Roughness and topography of these films were studied by using atomic force microscopy (AFM, Asylum Research), operating in tapping mode. Surface morphology and chemical composition of sensor films were determined using (FESEM) Model Sigma, Carl Zeiss. Dual beam UV-vis spectrophotometer (PerkinElmer Lambda 900) having an integrating sphere was employed for measuring the optical properties. Gas sensing experiments were performed with an indigenously built gas sensing setup attached with mass flow controllers for precise measurement of gas flow at parts per million level.²⁸ Gold pattern electrodes were evaporated on the sensing layer and the film area, 0.51 cm², was kept constant for all the sensor films during gas sensing measurements. The operating temperature was varied from 100 to 350 °C in order to find out the optimum working temperature of these deposited films for NO₂ gas sensing. Change in resistance of the sensor films was measured as a function of time through a computer interfaced EXTECH MultiMaster 560A True RMS digital multimeter.

3. RESULTS

The structural studies have been carried out by using GAXRD (grazing angle X-ray diffraction) measurements in the range of 2θ from 20 to 80 degrees. GAXRD patterns of deposited SnO₂ thin films are shown in Figure 1a. The obtained diffraction patterns of pure and W-doped SnO₂ were compared with JCPDS data card no. 088-0287, which confirmed that the thin films have tetragonal rutile phase with space group $P42/mnm$. Rietveld refinement of the diffraction patterns is performed to check phase purity, to determine the lattice constants and average crystallite size of the thin films and these values are tabulated in Table 2. The lattice parameter a of the unit cell is found to increase linearly with the W-concentration up to 1 wt % following Vegards law and reduces thereafter for 1.5 wt %

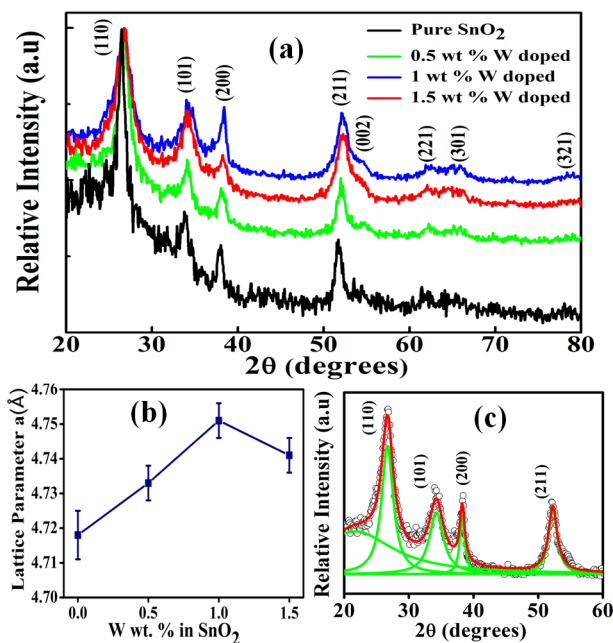


Figure 1. (a) XRD patterns of pure and W-doped SnO₂ deposited at 450 °C. (b) Lattice parameter *a* as a function of W doping and (c) shows procedure of calculation for integrated intensity corrected for amorphous background.

shown in Figure 1b. It is also observed that the full width at half maxima (fwhm) increases with an increase in W content in the SnO₂ thin films up to 1 wt % and reduces for 1.5 wt %. Accordingly lowest average crystallite size of 8 nm is estimated for 1 wt % W-doped films. This suggests that W substitution in the SnO₂ lattice results in a decrease in crystallite size up to 1 wt %. These observations suggest that W already substitutes in SnO₂ lattice.

The degree of preferred orientation of the different crystalline planes can be determined from the Harris's analysis,²⁹ by calculating the texture coefficient as per eq 1

$$P(h_k l_i) = \frac{I(h_k l_i)}{I_0(h_k l_i)} \left[\frac{1}{n} \sum_{i=1}^n \frac{I(h_k l_i)}{I_0(h_k l_i)} \right]^{-1} \quad (1)$$

where $P(hkl)$ is the texture coefficient of the plane specified by Miller Indices (hkl); $I(hkl)$ and $I_0(hkl)$ are the integrated intensity ratios of the thin films and bulk randomly oriented SnO₂ powder respectively, for a given peak and n is the number of diffraction peaks. In order to calculate the correct integrated intensity ratios, the amorphous background emanating from glass substrate needs to be removed by following procedure: As the diffraction pattern of all the sensor films contain only four intense diffraction peaks from (110), (101), (200), and (211) miller planes; they were fitted with four Lorentzian peaks,

additionally amorphous background was modeled as a fifth Lorentzian peak, as shown in Figure 1c. The amorphous background is thus deconvoluted from each Bragg peak and integrated intensity corresponding to each peak was calculated. These intensities were then compared with bulk samples as per formula given in eq 1 to calculate the texture coefficients of Miller planes in diffraction patterns of thin film. These results are tabulated in Table 3. An increase (decrease) from the unity

Table 3. Texture Coefficients Calculated from Integrated Intensity Ratios for Respective Miller Planes

planes (hkl)	texture coefficient			
	pure SnO ₂	0.5 wt % W-doped	1 wt % W-doped	1.5 wt % W-doped
110	1.479	1.074	0.794	0.914
101	0.611	0.632	0.631	0.688
200	1.470	1.767	2.016	1.817
211	0.440	0.526	0.557	0.579

in the texture coefficient indicates a higher (lower) degree of preferred orientation along a particular plane of the film with respect to bulk SnO₂. The deviation in the texture coefficient from unity for a particular Miller plane also corresponds to change in atomic densities corresponding to that plane as X-ray intensities are function of atomic structure factors.³⁰ Thus, higher (lower) value of the texture coefficient actually corresponds to increase (decrease) in planar density along a particular crystal plane as compared to ideal values. The texture analysis thus indicates that pure SnO₂ is highly textured along (110) plane. However, with the substitution of tungsten in SnO₂, the texture coefficient of (200) plane increases remarkably with concomitant decrease in (110) which results in reduced planar density on (110) plane up to 1 wt % of W-doping. As shown in Figure 2a and b, the planar density is highest for (110) plane as compared to (200) plane. In these calculations, I_0 value is taken from ICDD file which normally measured in Bragg–Brentano geometry. Now that intensities of W-doped thin films may have inherent contribution to texture due to thin film measurement geometry, the absolute values of calculated texture coefficients may not be accurate. However, peak intensities of thin films are normalized with ASTM standard bulk randomly oriented SnO₂ powder as per Harris formula given in eq 1 and thus, comparison between the texture coefficients for W-doped thin films can yield information regarding the changes in atomic planar densities. In order to avoid errors in texture coefficients resulting from two different X-ray measurement geometries, texture coefficients are recalculated using I_0 values from pure SnO₂ thin film. The texture coefficients of (110) and (200) plane are then plotted as a function of W concentration as shown in Figure 2(c). It reveals a very important result that (110) planar density

Table 2. Average Crystallite Size, RMS Roughness, Texture Coefficient, Band Gap, Lattice Parameter, and Sensing Response for Pure and W-Doped SnO₂

W wt. % in SnO ₂	av crystallite size (nm)	RMS roughness (nm)	texture coefficient (200)	band gap (eV)	lattice parameter		sensors response
					<i>a</i> (Å)	<i>c</i> (Å)	
0	18 ± 3	1.25	1.470	3.97 ± 0.02	4.718(7)	3.182(6)	26
0.5	15 ± 3	1.36	1.767	3.88 ± 0.03	4.733(5)	3.189(4)	37
1	6 ± 2	3.01	2.016	3.82 ± 0.03	4.751(5)	3.159(4)	132
1.5	13 ± 4	1.5	1.817	3.87 ± 0.01	4.741(5)	3.173(4)	54

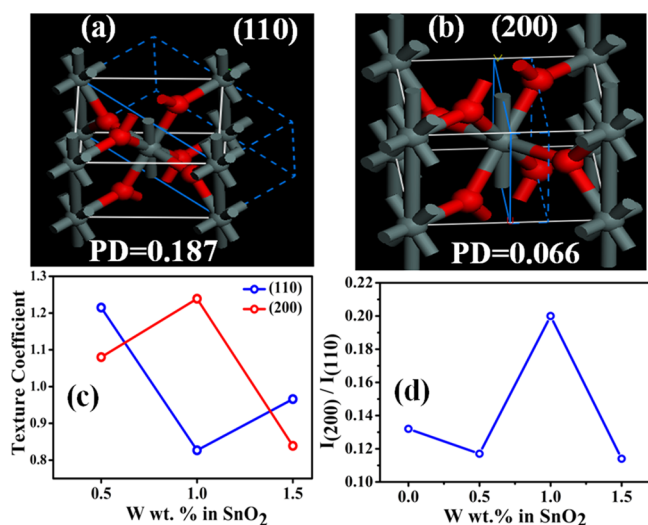


Figure 2. (a and b) Theoretically calculated planar density (PD) of (110) and (200) plane of SnO₂. (c) Texture coefficient as a function of W doping, and (d) intensity ratios (I_{200}/I_{110}) as a function of W doping.

decreases drastically with concomitant increase of (200) planar density in case of 1 wt % W-doped thin films as texture coefficients drops down to ~ 0.8 in case of (110) plane and increase to ~ 1.3 for (200) plane. No such changes are observed for 0.5 and 1.5 wt % W-doped thin films instead texture coefficients of (110) is slightly higher than (200) plane and both are near unity. The similar inferences can also be drawn in case of texture coefficients estimated using ASTM standard intensities for SnO₂ powder, where largest increase in TC of (200) plane is observed at the cost of (110) plane (see Table 3). The present analysis thus confirms that many vacancies lie on (110) plane in case of 1 wt % W-doped films. Effects of these changes on gas sensing properties have been discussed at the end of this section.

To estimate optical band gap and transparency, ultraviolet–visible (UV–vis) spectrophotometry measurements were performed in the range of 200 to 1200 nm for pure and W-doped SnO₂ thin films. Direct band gap values were determined from the Tauc plots as shown in Figure 3 for pure and W-doped SnO₂ thin films. Inset a of Figure 3 shows the variation of transmittance with photon wavelength where thickness of thin films was maintained ~ 120 nm. It is observed that the transmittance of the pure SnO₂ film is lowest, 86%, in the visible region which increases up to 96% to 98% upon W-doping in the visible region. All the thin films exhibit very high visible transparency around 86–98%, which also confirms the crystalline nature of the thin films.²¹ From the Tauc plot, it is evident that the band gap decreases with W-doping up to 1 wt % in SnO₂. However, the decrease in band gap is very small. The lowest band gap of 3.82 eV is estimated for 1 wt % W-doped thin film.

FESEM micrographs of pure and W-SnO₂ thin films are shown in Figure 4a–d, which reveals that the films are uniform with densely packed nanosized polygonal equi-axed grains. The average grain size values estimated using ImageJ software for these micrographs. The analysis reveals that 1 wt % W-doped films has the lowest average grain size of ~ 10 nm whereas grain sizes of ~ 30 nm is observed for pure SnO₂, 0.5 and 1.5 wt % W-doped films. Figure 4e reveals a cross-sectional view of the W-SnO₂ films. The thickness of the films was found to be ~ 120 nm. Figure 5a–d shows the EDS spectrum of pure and W-doped SnO₂ which reveals presence of Sn, O, and W in requisite compositions. No other impurity phases were detected. It also rules out the presence of monoclinic WO₃ phase, consistent with single phase XRD peaks as shown in Figure 1. With W-doping up to 1 wt % large decrease in crystallite size ~ 10 nm is observed. Another important feature of the 1 wt % microstructure is clustering of nanosized grains with porous network as compared to other films which is further investigated by atomic force microscope (AFM) studies. The variation of crystallite size with composition observed in

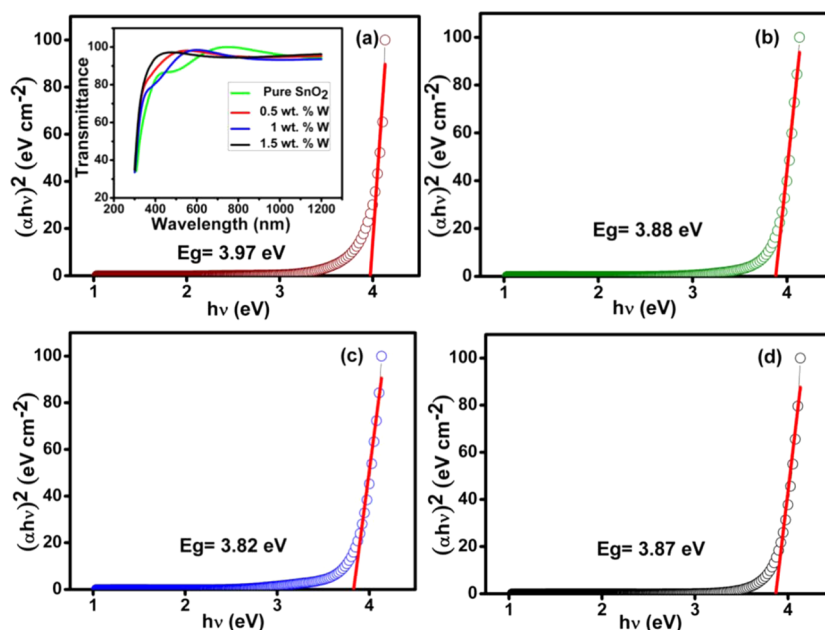


Figure 3. Tauc plots of (a) pure SnO₂, (b) 0.5 wt % W-doped SnO₂, (c) 1 wt % W-doped SnO₂, and (d) 1.5 wt % W-doped SnO₂ for the estimation of band gap energy. Inset in panel a shows the variation of optical transmittance of pure and W-doped SnO₂ thin films with wavelength.

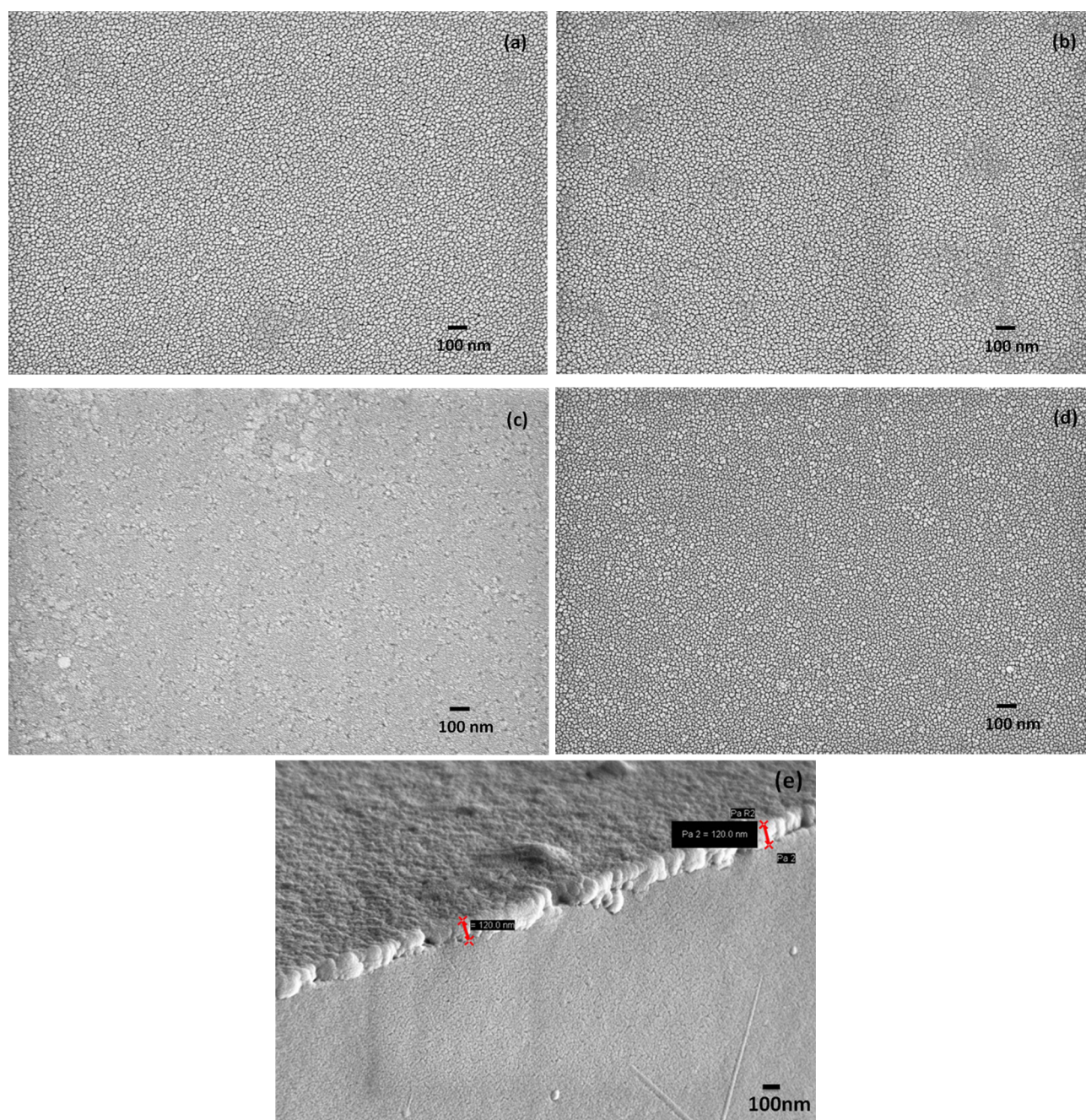


Figure 4. FESEM micrographs of (a) pure SnO₂, (b) 0.5 wt % W-doped, (c) 1 wt % W-doped, and (d) 1.5 wt % W-doped deposited at 450 °C. (e) Cross-sectional view of 1 wt % W-doped SnO₂ thin film.

FESEM micrographs is consistent with variation of fwhm from XRD measurements.

The morphology and roughness of the pure and W-doped thin films is further investigated by the tapping-mode AFM. 3-D Atomic force micrographs of pure and W-doped SnO₂ films are shown in Figure 6a–d. The pure, 0.5 and 1.5 wt % W-doped films exhibit larger globules of particles of ~50 nm size as compared to the 1 wt % W-doped films, which instead show smaller particles with ~20 nm size. Further, it is also observed that in the case of pure, 0.5 and 1.5 wt % W-doped films the surface agglomerates are elongated whereas in 1 wt % W-doped SnO₂ film grains are mostly spherical in nature (see Figure 6). The topographical images reveal good quality of the films and surface roughness is found to increase with increase in

W content. Root mean square (RMS) roughness values estimated for 0, 0.5, 1, and 1.5 wt % W-doped films using WSxM software, are 1.25, 1.36, 3.01, and 1.5 nm, respectively. The high roughness values are known to enhance gas sensitivity as film roughness is known to increase the porosity of the films.³¹

Gas sensing experiments were carried out by home-built sensing setup²⁸ in temperature range of 100–350 °C to find the optimum operating temperature. The gas sensor response is defined as

$$S_O = \frac{R_a - R_g}{R_g} \times 100 \text{ (for oxidizing gas)} \quad (2)$$

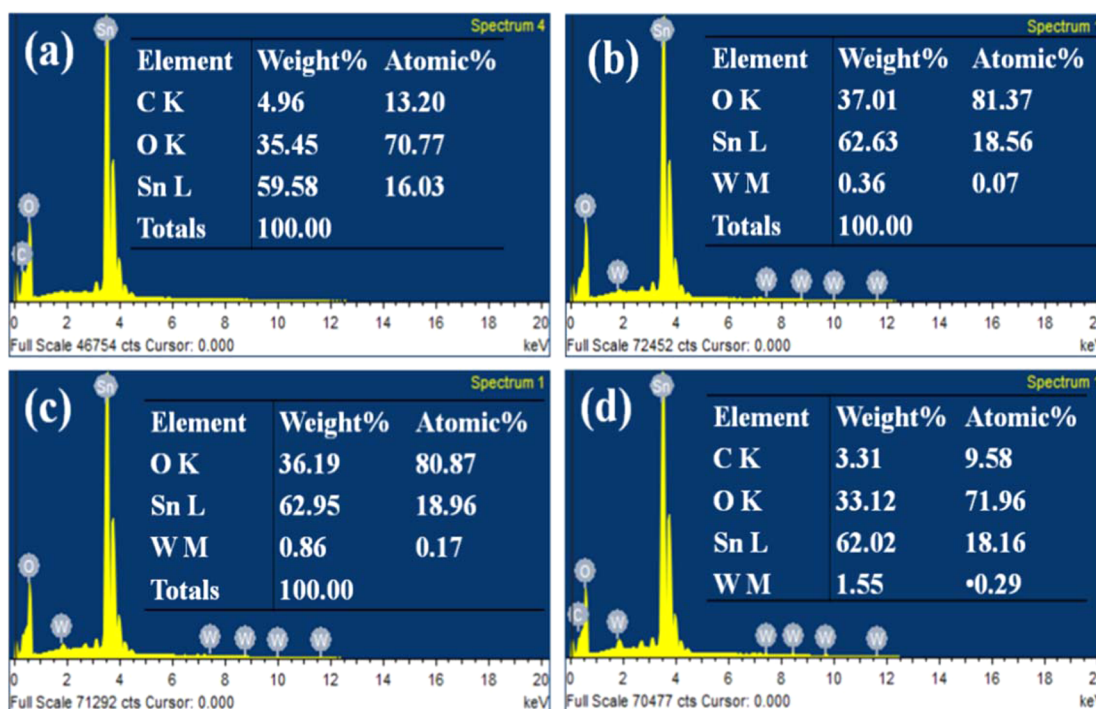


Figure 5. Shows EDS patterns of (a) pure SnO₂, (b) 0.5 wt % W-doped, (c) 1 wt % W-doped, and (d) 1.5 wt % W-doped deposited at 450 °C.

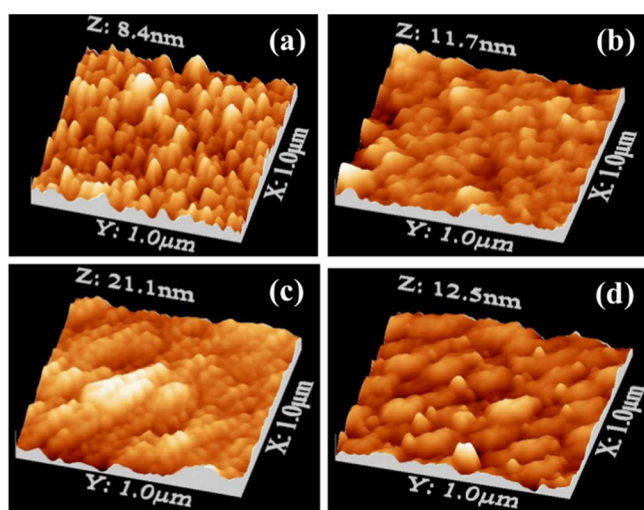


Figure 6. AFM topological micrographs in 3-D view of (a) pure SnO₂, (b) 0.5 wt % W-doped, (c) 1 wt % W-doped, and (d) 1.5 wt % W-doped deposited at 450 °C.

$$S_R = \frac{R_g - R_a}{R_a} \times 100 \text{ (for reducing gas)} \quad (3)$$

where R_g is the electrical resistance in the presence of gas and R_a is the electrical resistance in clean synthetic air atmosphere only. Figure 7a displays the best sensing response shown by 1 wt % W-doped films for 400 ppm level of NO₂ gas at optimum operating temperature of 225 °C. It also shows faster response (recovery) times of the order of ~2 s (25 s). Figure 7b indicates that change in the resistance of sensor films is not only reproducible but proportional to the different ppm levels of NO₂. On the other hand 0.5 wt % W-doped sensors display very small sensitivity even at elevated temperatures of 275 °C and poor sensing response and recovery times of the order of

~5 s (150 s) as seen from Figure 7c. The sensor response measurements for W-doped sample shows improved response and recovery time as compared to reported values from the literature (see Table 1). Figure 8a displays sensor response variations, for different concentrations of NO₂, at optimum operating temperatures. Sensors responses increase almost linearly with NO₂ concentration up to 400 ppm. The sensor responses get saturated above 400 ppm of NO₂ exposure. It is evident from Figure 8 (a), 1 wt % W-doped sensor films show highest response of 132 for 400 ppm of NO₂. The sensor response of pure and W-doped sensors as a function of temperature for 400 ppm of NO₂ is shown in Figure 8(b). The maximum response has been observed at 225 °C in 1 wt % W-doped sensor, whereas in pure SnO₂ the poor sensor response increases almost linearly up to 325 °C. The maximum sensitivity, faster response and recovery times are observed for 1 wt % W-doped SnO₂ sensor films. Selectivity of the sensor films also was tested with 400 ppm of C₂H₅OH (ethanol), NH₃ (ammonia) and NO₂ gas. The sensor response values for all the above-mentioned gases are shown in Figure 9, which reveals that 1 wt % W-doped SnO₂ film is highly selective to NO₂ gas at its working temperature of 225 °C.

4. DISCUSSION

It has been demonstrated that, when exposed to NO₂ gas among all the sensors, the 1 wt % W-doped sensor films exhibit maximum sensitivity of ($S_R = 132$), faster response (~1–2 s), and least recovery time (~20–25 s) among all the films for 100 to 400 ppm levels of NO₂. The adsorption of NO₂ molecules occurs at the surfaces in two steps.³² Initially, oxygen (O₂) molecules are adsorbed on the surface when the film is heated in the air, this leads to increase in resistance of the sensor material by creation of Schottky barrier.³³ In second reaction, the oxidizing gases (like NO₂) injected into the reaction chamber reacts with the chemisorbed oxygen, (O⁻)_(ads) at the surface. The NO₂ molecules after interacting with the oxygen

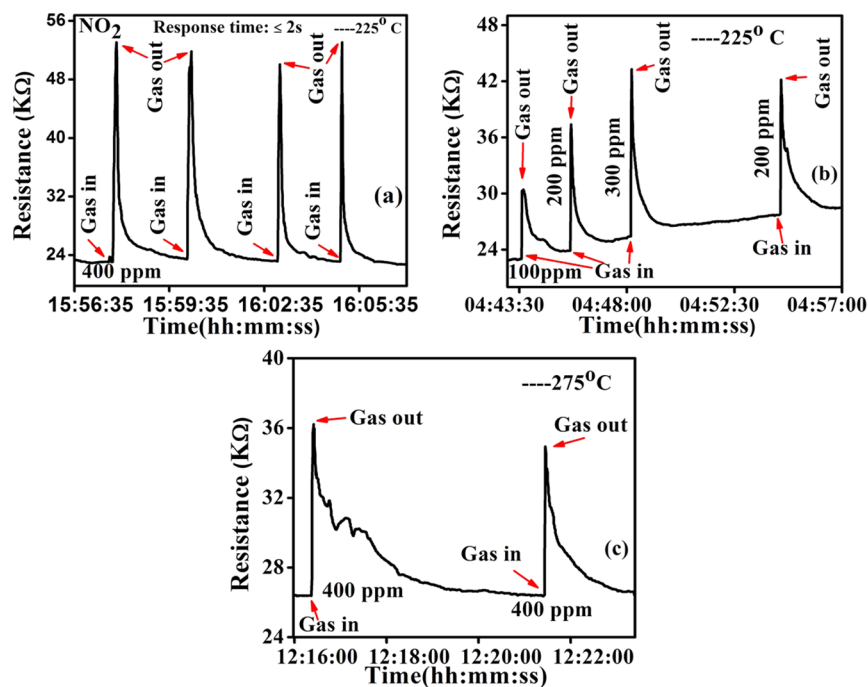


Figure 7. (a) Reproducibility of 1 wt % W-doped sensor response for 400 ppm of NO₂ at 225 °C. (b) Changes in sensing response exhibited for 100, 200, and 300 ppm of NO₂ by 1 wt % W-doped sensor at 225 °C, and (c) response of 0.5 wt % W-doped sensor for 400 ppm of NO₂ at 275 °C.

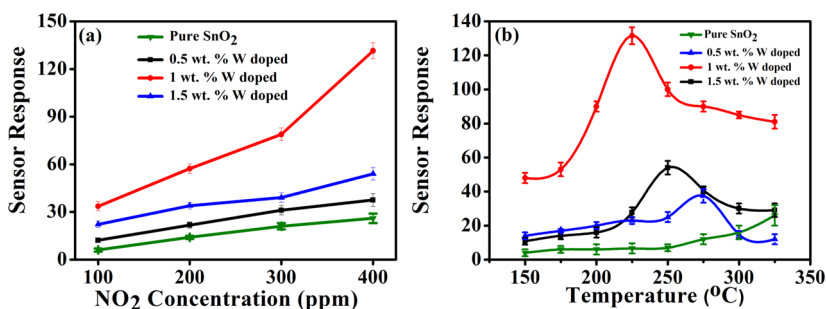


Figure 8. (a) Linearity of sensor response shown over concentration of 100–400 ppm of NO₂ for pure and W-doped SnO₂ and (b) sensor response as a function of operating temperature for pure and W-doped SnO₂, respectively, at 400 ppm of NO₂.

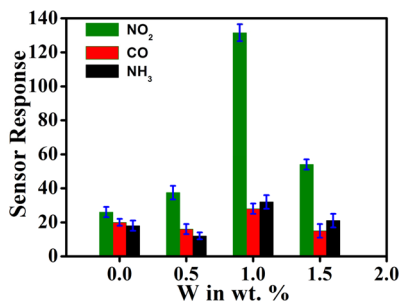
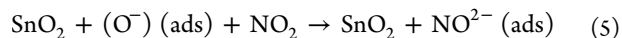
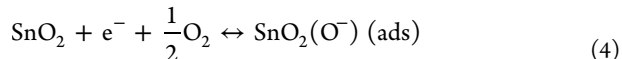


Figure 9. Sensor response of pure and W-doped SnO₂ as a function of W concentration at 400 ppm of each C₂H₅OH, NH₃, and NO₂ gas.

species adsorbed on the sensors surface, reduce the electron concentration and therefore, an increase in the electrical resistance occurs. The chemisorbed oxygen ions react with NO₂ gas accordingly the following reaction path.¹⁵



The CSP synthesized pure SnO₂ nanocrystalline films were found to having texture along (110) plane when deposited at temperature, $T = 425$ °C.¹⁴ The first principal calculations have shown that (110) reduced plane has higher surface energy of as compared to stoichiometric (110) plane.³⁴ The stability of reduced (110) surfaces in¹⁰ real sensors (which are essentially nonstoichiometric) must then be probably ensured by increasing higher atomic planar density, reflected in higher texture coefficient of (110). Computer image simulations of CSP deposited films, at $T = 425$ °C and having crystallite size of 30–60 nm, revealed growth of SnO₂ crystals along [110] direction which has other crystalline surfaces like (200), (111), (101), and (011) planes.¹⁴ In light of this it is possible that W-doping in SnO₂ nanostructured films synthesized using CSP can lead to atomic displacements within the unit cell such that planar atomic density of (110) reduces at the cost of increase in (200) plane as reflected in the texture analysis presented here. In CSP deposited films migration of Sn and O atoms from (110) plane to (200) plane is feasible as (110) orientation has a high atomic density and (200) orientation has a low atomic planar density^{35,36} in tetragonal rutile phase of SnO₂ in the first place see in Figure 2a and b and more importantly (110)

surfaces are enclosed by (200) planes.³⁷ This fact is further highlighted by plotting integrated intensity ratio's of I_{200}/I_{110} planes against W-doping in wt % as shown in Figure 2d. It is observed that I_{200}/I_{110} for 1 wt % W-doped films (0.201) is almost twice than that of remaining films. This large increase in I_{200}/I_{110} suggest that atomic planar density of (200) planes increases at the cost of (110) planes which results vacancies on (110) plane. Thus, reduction of texture coefficient along (110), in particular 1 wt % W-doped films is symptomatic of reduced (110) surfaces.³⁴ The highest sensitivity for 1 wt % W-doped films, as seen from Table 2, in the present work, is attributed to large reduction in texture coefficient occurred along densely packed (110) plane with concomitant increase in (200) plane. Reduced (110) surfaces, in 1 wt % W-doped SnO₂, have higher surface energy because of creation of more vacancies which then can act as a better sight for adsorption of NO₂ molecules due to many unsaturated bonds available on the (110) plane that in turn is attributed to higher sensor response. In recent report³⁸ on fluorine doped SnO₂, increase in preferred orientation along (200) plane with concurrent decrease along (110) is shown to be associated with increase in high carrier concentration and mobility, which in turn improves the conductivity of SnO₂ films. The better sensor response observed in 1 wt % W-doped films thus may be attributed to increase in texture coefficient of (200) plane observed in the present study. In other study, fluorine doping in SnO₂ films is reported to increase (decrease) the electrical resistivity with increase (decrease) in texture along least dense (200) plane.³⁹ Non-stoichiometric NiO films reveal (111)-preferred orientation on the other hand stoichiometric NiO films exhibit (200) texture. It is to be noted that (111) [(200)] plane has least (more) planar density in NiO system. Because of these effects sheet resistance and resistivity decrease for (111) oriented NiO films.⁴⁰ The present results in 1 wt % W-doped samples where base resistance is found decreased is attributed to increase in texture coefficient in (200) plane. Decrease in crystallite size, d , determined by XRD measurements is comparable to Debye length, L (where $2L \approx d$ nm) in case of 1 wt % W-doped film is attributed to produce marked changes in the film surfaces^{21,41} that enhances the sensitivity. The average crystallite size estimated from XRD analysis is ~ 6 nm also suggest that grain boundary area or interfaces reflected in porous microstructure in FESEM is quite larger as compared with other films. Because estimated average grain size from FESEM studies (~ 10 nm) is comparable with average crystallite size determined by XRD measurements. Another important microstructural feature observed in FESEM micrographs of 1 wt % W-doped film is clustering of small nanosized grains in contrast to the other films where homogeneous uniform grain size distribution is observed (see Figure 4). The close scrutiny of 1 wt % W-doped film microstructure reveals that nanocrystalline grains are agglomerated. The agglomeration of small crystallizes into large masses on the sensor surfaces is known to improve the gas sensitivity.³⁷ From AFM studies it is clear that film roughness is higher in case of 1 wt % W-doped films. Increase in sensing response because of higher RMS roughness values is already reported in literature.^{42,43} The increase in texture coefficient observed in low atomic density plane, in the present study, may explain the mechanism behind these observations. As increase in texture coefficient along (200) results in grain boundary mismatch which further improves the porosity in thin film microstructures. The increased porosity leads to agglomeration which is reflected in increased roughness values

observed in 1 wt % W-doped SnO₂ films. The increased porous network is also responsible for permeation of incoming gas molecules which enhance adsorption and desorption mechanisms responsible for higher sensitivity and enhanced recovery and response times observed in 1 wt % W-doped films.³⁷ It is important to notice at this stage that increased texture along low density (200) Miller plane may thus, result in large values of RMS roughness (3.1) observed for 1 wt % doped films. The optical band gap energy of 3.82 eV estimated for 1 wt % W-doped thin films is lowest among the other doped films. Optical band gap depends on changes in crystal bonding as well as on lattice constants.³⁴ However, in nanocrystalline thin films of metal oxide semiconductors like SnO₂, expansion or contraction of space charge layer in the presence of different gases, conduction can change drastically.^{44,45} Density of surface states induced by chemisorbed oxygen species increase with lower crystallite size which can reduce band gap due to pinning of Fermi surfaces.⁴⁶ Detailed ultra photoemission spectroscopy studies revealed that oxygen deficient (110) surfaces of SnO₂ show a significant density of surface states in the band gap up to Fermi level, but oxidized or stoichiometric surfaces exhibit no significant density of band gap states.⁴⁷ Thus, W-doping in SnO₂ lattice can alter the band structure²¹ such that band gap decreases with initial increase in W doping concentration up to 1 wt %. Decrease in band gap is also associated with increase in oxygen vacancies within the SnO₂ lattice.⁴⁸ Largest sensing response observed in 1 wt % W-doped is related to increased oxygen vacancies in SnO₂ lattice that provides an active site for adsorption of NO₂ gas molecules.⁴² Realizing the fact that reduction in integrated intensity ratio of (I_{200}/I_{110}) and texture coefficient of (110) plane in 1 wt % W-doped films may result in creation of oxygen deficient surfaces. These reduced (110) surfaces are known to create additional energy levels near valence band because of formation of unsaturated bonds.⁴⁹ The reduced band gap energy is thus intimately related to reduction of texture coefficient in 1 wt % W-doped films. It is evident that the changes in atomic planar density in W-doped thin films can modify morphological, structural, and optical properties such that sensitivity of NO₂ is enhanced along with faster recovery times.

5. CONCLUSIONS

Thus, in conclusion, we have synthesized pure and W-doped tin oxide thin films by simple and inexpensive CSP technique for the first time. W-doping improves the sensor response and selectivity toward NO₂ gas. The texture analysis indicates that pure SnO₂ films are textured along (110) plane. However, with 1 wt % W-doping, the texture coefficient of (200) plane increases remarkably at the expense of (110) plane. Reduction in texture coefficient of (110) plane can create many unsaturated bonds across the plane which then act as preferable sight for adsorption of NO₂ molecules reflected in higher sensing response. A high sensor response of 132 was observed in the case of 1 wt % W-doped SnO₂ thin films to 400 ppm of NO₂ gas at a low operating temperature of 225 °C. The increase in texture coefficient of low atomic planar density (200) plane is found to affect clustering of nanosized grains, increase in RMS roughness and decrease in band gap energy in 1 wt % W-doped SnO₂ films.

■ ASSOCIATED CONTENT

■ Supporting Information

Particle size distribution of W-doped thin films. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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